



## 1. Production methods SVT uses

**Mass production**: Mass production is the manufacture of large quantities of standardized products, frequently using assembly line or automation technology.

Characteristics:

- Mass markets
- Low unit costs
- Capital intensive
- The two methods are interrelated. In most cases, to achieve mass production, the flow production method is necessary.

Advantages	Disadvantages
<ul> <li>Faster production</li> <li>Economies of scale</li> <li>Standardized product</li> <li>Automated process</li> <li>Lower unit costs</li> <li>Reduces time wastage</li> </ul>	<ul> <li>High capital expenditure needed</li> <li>Demotivated employees due to repetitive jobs</li> <li>No flexibility for customization</li> <li>Failure of machine may interrupt the whole production</li> </ul>



**Process production**: Process manufacturing is the production of goods by combining supplies, ingredients or raw substances using a formula or recipe.

Characteristics:

- Process production is a mass production that involves a series of processes which raw materials go through
- Continuous production
- Capital intensive

Advantages	Disadvantages
<ul> <li>Economies of scale</li> <li>Lower unit costs</li> <li>Processes can normally be automated which reduces unit costs.</li> <li>Large quantities can be produced.</li> <li>Ideal for products which have to be of a consistent quality</li> </ul>	<ul> <li>Heavy capital expenditure required in process design and production equipment / facilities.</li> <li>Difficult and disruptive if the production process has to be stopped.</li> <li>Little opportunity to make different versions of the product.</li> </ul>

## 2. Methods of managing quality for SVT

**Benchmarking:** A method of comparison of the quality of an organization's policies, products, programs, strategies and their comparison with standard measurements, or similar measurements of its competitors.

Advantages	Disadvantages
<ul> <li>Fast and cheap way to solve problems through comparison</li> <li>Focus on areas of significance for customers</li> <li>Increases competitiveness</li> <li>Identifies better ideas for improvement and innovation</li> </ul>	<ul> <li>Copying ideas and practices of other firms</li> <li>Costs of comparison may not be recovered from improvements</li> <li>Increased costs to implement the changes and improvements identified</li> </ul>



**Quality circles:** groups of employees who meet regularly to discuss ways of resolving problems and improving production and quality in their department/organization.

Advantages	Disadvantages
<ul> <li>Encourages discussion</li> <li>Improves motivation</li> <li>Makes use of employees' knowledge and experience of all levels</li> <li>It can be implemented in any company</li> </ul>	<ul> <li>Employees must be engaged in improving quality</li> <li>Possibly training needed</li> <li>Cost of training</li> <li>Must be supported by the managers</li> </ul>

**Total Quality Management** is a management framework based on the belief that an organization can build long-term success by having all its members, from low-level workers to its highest ranking executives, focus on improving quality and, thus, delivering customer satisfaction.

Advantages	Disadvantages
<ul> <li>Motivation for employees</li> <li>Competitive advantages as customers' needs at the centre</li> <li>Cost-effective</li> <li>Brand reputation on high quality and consistency</li> </ul>	<ul> <li>Requires change in attitude and commitment</li> <li>Training costs</li> <li>Not all workers motivated by job enrichments or empowerment</li> <li>Accreditation fees may need to be paid</li> </ul>